DESCRIPTION: An anionic, aliphatic, aqueous polyurethane dispersion with a low activation

temperature.

SUGGESTED USES: L-2245 is an adhesive grade polyurethane suggested for industrial laminating

applications where a pre-lamination coating is applied to a substrate and then dried. Ideal for bonding plasticized vinyl sheet to itself and to other substrates

such as rubber, wood, cardboard and textiles.

CHARACTERISTICS:

Can be crosslinked for improve adhesion and heat resistance

Non-crystalline nature

Low level of n-methyl pyrrolidone (NMP) co-solvent(2%)

APPLICATION: L-2245 can be used as supplied or blended with vinyl acetate/ethylene, styrene

butadiene and acrylic emulsions. The rheology of **L-2245** may be modified with associative or acrylic thickeners for knife-over-roll or similar methods.

DRYING: L-2245 will dry to a tack-free film in 10 minutes at 200F. heat activation will

occur between 215~225F. L-2245 may be crosslinked with polyaziridines, water dispersible polyisocyanates, epoxy silanes or low temperature curing

melamines to increase bond strength and heat resistance.

PHYSICAL PROPERTIES		TENSILE PROPERTIES	
SOLIDS:	40.0%(+/- 1%)	(Tested at 20 inches/minute)	
VISCOSITY:	50-500 cps	ELONGATION: 600%	
PH:	7.5-9.5	ULT. TENS. STR. 3300 PSI	
DENSITY:	8.75 lb/gal	100% MODULUS: 710 PSI	
MELT POINT:	220 F	200% MODULUS: 910 PSI	
VOC CONTENT:	0.25lbs/gal	300% MODULUS: 1270 PSI	

SPECIAL NOTE: Mix well before removing product from containers. Container lids must be re-sealed tightly with the plastic header film after each use.

STORAGE STABILITY: The product must be stored in a controlled environment between $5-40^{\circ}$ C and protected from direct exposure to sunlight. Shelf-life is 1 year from manufacture date (see lot # for date).

This information is believed to be accurate but is not guaranteed and we assume no legal responsibility for its accuracy. User should test the product to determine its suitability for their particular purpose. Nothing presented here is to be construed as a recommendation or inducement to use our product. We shall not be liable for any claims for damages, whether based on contract, negligence, and strict liability in tort or otherwise. Our products are sold without any implied warranty of merchantability or fitness for a particular purpose.

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