## Hauthaway

L-3101 Established 1852

**DESCRIPTION:** A very hard, NMP-free/APEO-free, polycarbonate-based, aliphatic, waterborne

polyurethane dispersion.

SUGGESTED USES: L-3101 was developed for general coatings use where exceptional resistance to

hydrolysis, oxidation and UV degradation is required. **L-3101** is ideally suited for exterior applications where film durability and longevity are important

considerations.

**CHARACTERISTICS:** < Superior chemical and stain resistance

< Excellent exterior weathering durability

< Excellent humidity resistance

Contains dipropylene glycol diimethyl ether co-solvent

**APPLICATION:** L-3101 may be used as a sole vehicle or blended with acrylic emulsions for

application by conventional or air-assisted spray equipment. It may be thickened with associative thickeners to attain desired application rheology.

**CURING:** L-3101 may be air dried at ambient temperatures with the addition of 7 - 8%

DPnB coalescing solvent. For thermal curing 5–7% DPnB co-solvent addition is recommended. Typical oven drying temperatures and dwell times for

aqueous coatings are sufficient to produce optimal film properties.

PHYSICAL PROPERTIES **TENSILE PROPERTIES SOLIDS** 35% (±1%) (TESTED AT 2 INCHES/MINUTE) 100 % VISCOSITY 50-500 cps **ELONGATION DENSITY** 1.06 TENSILE STRENGTH 7800 psi 7.5 - 10.05200 psi 100% MODULUS рH

 PH
 7.5 - 10.0
 100% MODULUS
 5200

 OC CONTENT
 75 g/l (as supplied)
 200% MODULUS
 NA

 SOFTENING POINT
 350 F
 300% MODULUS
 NA

SWARD HARDNESS 50

**SPECIAL NOTE:** Mix well before removing product from containers. Container lids must be re-sealed tightly with the plastic header film after each use.

**STORAGE STABILITY:** The product must be stored in a controlled environment between  $5-40^{\circ}$ C and protected from direct exposure to sunlight. Shelf-life is 1 year from manufacture date (see lot # for

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