Hauthaway

L-3101 **Established 1852**

DESCRIPTION: A very hard, NMP-free/APEO-free, polycarbonate-based, aliphatic, waterborne

polyurethane dispersion.

L-3101 was developed for general coatings use where exceptional resistance to **SUGGESTED USES:**

> hydrolysis, oxidation and UV degradation is required. L-3101 is ideally suited for exterior applications where film durability and longevity are important

considerations.

CHARACTERISTICS: Superior chemical and stain resistance

> Excellent exterior weathering durability <

Excellent humidity resistance <

< Contains dipropylene glycol diimethyl ether co-solvent

APPLICATION: L-3101 may be used as a sole vehicle or blended with acrylic emulsions for

> application by conventional or air-assisted spray equipment. thickened with associative thickeners to attain desired application rheology.

CURING: L-3101 may be air dried at ambient temperatures with the addition of 7 - 8%

DPnB coalescing solvent. For thermal curing 5–7% DPnB co-solvent addition is recommended. Typical oven drying temperatures and dwell times for

aqueous coatings are sufficient to produce optimal film properties.

PHYSICAL PROPERTIES **TENSILE PROPERTIES SOLIDS** 35% (±1%) (TESTED AT 2 INCHES/MINUTE) 100 % VISCOSITY 50-500 cps **ELONGATION DENSITY** 1.06 TENSILE STRENGTH 7800 psi

7.5 - 10.05200 psi 100% MODULUS рH **OC CONTENT** 75 g/l (as supplied) 200% MODULUS NA **SOFTENING POINT** 350 F **300% MODULUS**

SWARD HARDNESS 50

SPECIAL NOTE: Mix well before removing product from containers. Container lids must be re-sealed tightly with the plastic header film after each use.

STORAGE STABILITY: The product must be stored in a controlled environment between $5-40^{\circ}$ C and protected from direct exposure to sunlight. Shelf-life is 1 year from manufacture date (see lot # for

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东莞市赢懋贸易有限公司

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地址:东莞市南城区鸿福路中环财富广场 E-mail 地址: euroland@euroland.net.tw 电话 0769-2288 9931 传真 0769-2288 8557